FIG. 1

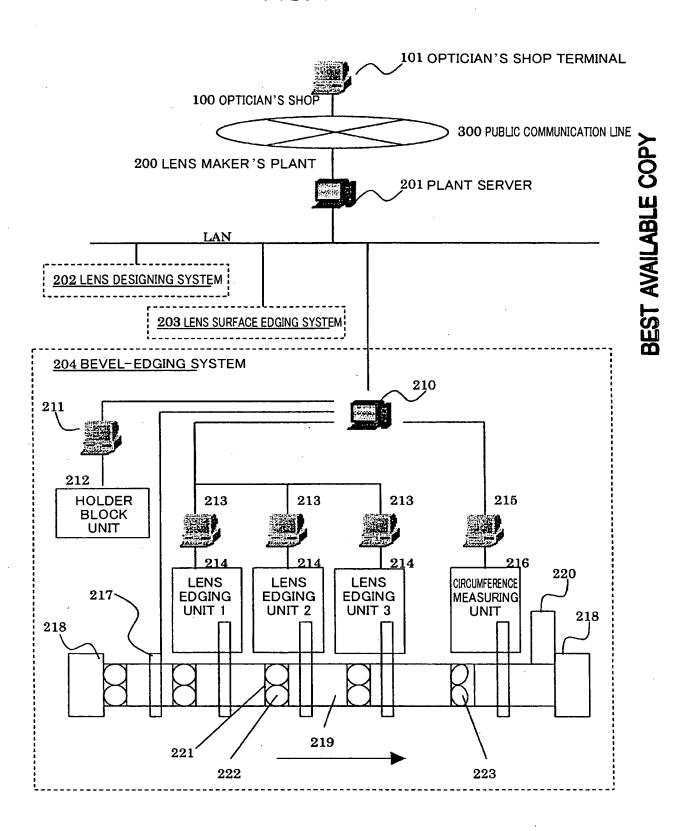


FIG. 2

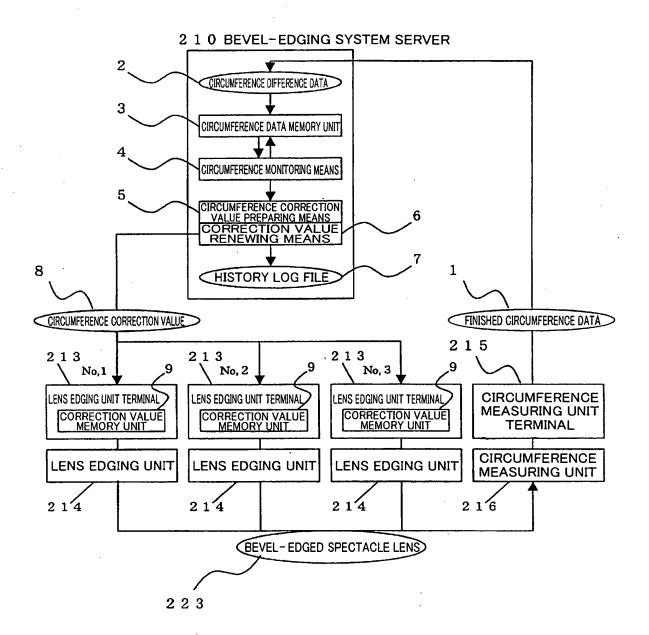


FIG. 3

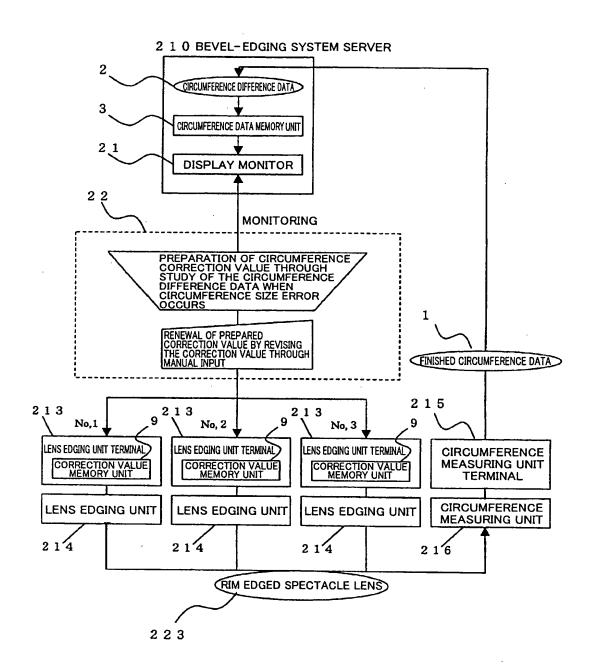


FIG. 4

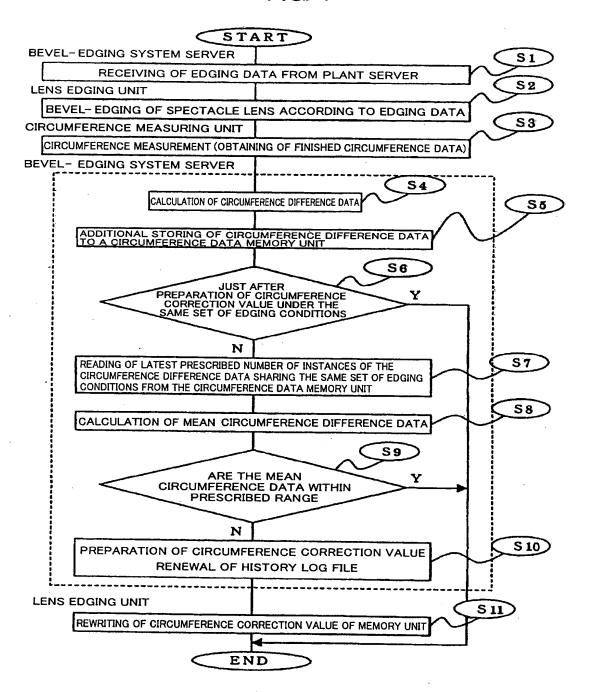
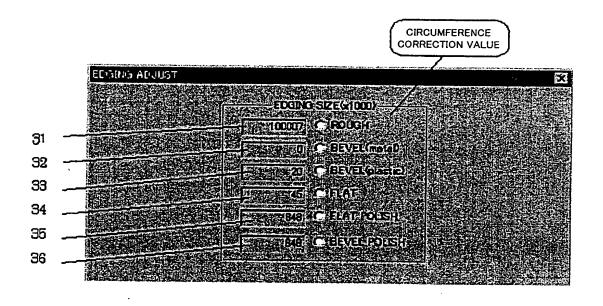


FIG. 5



#891242,E1,02,286,281,02/05/20,16:06:45"

"888866,E1,02,281,276,02/05/20,16:16:23"

EDGING UNIT MACHINE NUMBER

POST-RENEWAL CIRCUMFERENCE CORRECTION VALUE RENEWAL DATE CORRECTION VALUE EDGING CONDITION

TRAY NUMBER

FIG. 7

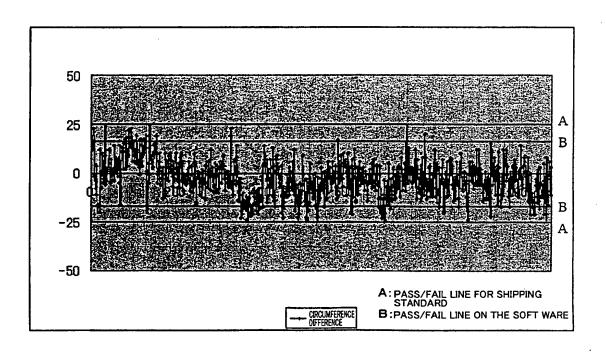
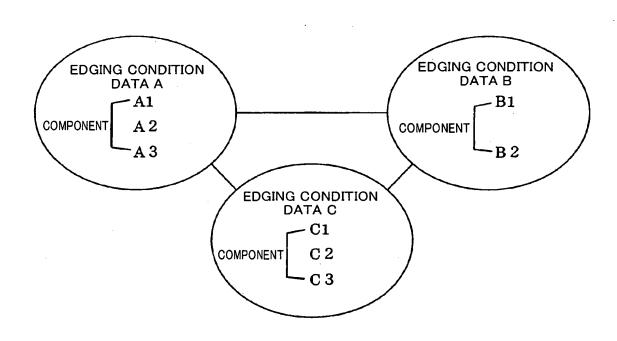


FIG. 8



EDGING CONDITION NO. 1:	A1 and B1 and C1
EDGING CONDITION NO. 2:	A1 and B1 and C2
EDGING CONDITION NO. 3:	A1 and B1 and C3
	•
	•
EDGING CONDITION NO. X:	A2 and B2 and C1
	•
	•
	•
EDGING CONDITION NO. 18:	A3 and B3 and C3

FIG. 9

